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## AMBIENT AIR QUALITY TEST RESULTS

M/s Assam Petro - Chemicals Limited

Namrup; PO: Parbatpur Dist.: Dibrugarh

<u>Assam</u>

(NOVEMBER - 2015)

Report Ref. No. : ENV/APL/Namp/AAQ/03/2015,

Dated: 14.11.2015

Analysis Protocol: IS 5182

Location ↓	Date of Sampling	PM 2.5 (μg /m³)	<b>PM 10</b> (μg /m³)	<b>NO</b> <sub>2</sub> (μg/m <sup>3</sup> )	<b>SO<sub>2</sub></b> (μg /m <sup>3</sup> )	<b>CO</b> (mg/m³)
Limits →		60	100	80	80	4.0
Near APL Hospital	03.11.2015	10.4	41.8	11.2	ND	ND
Residential Area (Near Guest House)	04.11.2015	17.2	49.7	08.3	ND	ND
Near Methanol Plant	03.11.2015	26.5	69.7	17.4	08.4	ND

Sampled By	Mr. Bidyut Kalita Mr. Jishu Biswas
Instrument Used	PM 2.5 Sampler with Gaseous Attachment Make: ECOTECH, Delhi

ND: Not Detected

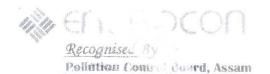
Checked By: Bivash Mahanta, ENVIROCON

NOTE:

1. Results reported are valid at the time of and under the prevailing conditions of measurement.

2. Results refer only to the particular parameters tested.

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## SOIL TEST RESULTS

M/s Assam Petro- Chemicals Limited
Namrup; PO: Parbatpur
Dist.: Dibrugarh
Assam

(NOVEMBER - 2015)

Report Ref. No.

: ENV/APL/Namp/Soil/03/2015, Dated: 14.11.2015

,

Sampling Point

: Near Methanol Tank Yard

Collection Date

: 04.11.2015

		` ,		
Sl. No.	Parameters	Unit	Results	
01	pH (10% solution)	-	6.31	
02	Electrical Conductivity	mmhos/cm	1.24	
03	Moisture Content	%	33.6	
04	Organic Carbon	%	1.51	
05	Chloride (as Cl)	ppm	163	
06	Sulfate (as SO <sub>4</sub> )	ppm	48	
07	Iron (as Fe)	ppm	0.87	
08	Calcium (as Ca)	ppm	63	
09	Magnesium (as Mg)	ppm	49	
10	Sodium (as Na)	ppm	108	
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## **BOILER STACK EMISSION TEST RESULTS**

M/s Assam Petro- Chemicals Limited

Namrup; PO: Parbatpur Dist.: Dibrugarh <u>Assam</u>

(NOVEMBER - 2015)

ample T	ype	Flue Gas	
Date & T	me of Sampling	03.11.2015, 12:30 pm to 1:30 pm	
Sample C	ollected From	Stack attached to Boiler ID Fan	
PHYSICA	L INSPECTION REPORT OF THE STACK		
Material	of Construction	M.S.	
Shape of	the Stack	Circular	
Height of	the Stack (Mtr.)	30	
Platform	& Ladder	Permanent Ladder Attached to the	e Stack
Height of	the Sampling Point from Ground Level	7.30 Mtr.	
Fuel Used	i	Natural Gas	
RESULT:	S OF STACK MONITORING		
Sl. No.	Parameters	Analysis Protocols	Results
01	Flue Gas Temp. (°C)	IS 11255; Part 3	142
02	Flue Gas Velocity (m/sec)	IS 11255; Part 3	7.6
03	Particulate Matter (mg/Nm³)	IS 11255; Part 1	14.3
04	SO <sub>2</sub> (ppm)	IS 11255: Part 2	07
05	NO <sub>x</sub> (ppm)	IS 11255: Part 7	77
06	CO (ppm)	IS 13270	19
07	CO <sub>2</sub> % (v/v)	IS 13270	3.7
08	O <sub>2</sub> % (v/v)	IS 13270	10.1



Checked By: Bivash Mahanta, ENVIROCON

NOTE:

- $1. \ Results \ reported \ are \ valid \ at \ the \ time \ of \ and \ under \ the \ prevailing \ conditions \ of \ measurement.$
- 2. Results refer only to the particular parameters tested.
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### **VOC TEST RESULTS**

### M/s Assam Petro - Chemicals Limited

Namrup; PO: Parbatpur Dist.: Dibrugarh

<u>Assam</u>

(NOVEMBER - 2015)

Report Ref. No. : ENV/APL/Namp/VOC/01/2015,

Dated: 14,11.2015

Location ↓	Date of Sampling	VOC (ppm)	HC (ppm)
Near APL Canteen	04.11.2015	ND	NÐ
Near Compressor House	04.11.2015	NĎ	ND

Sampled By	Mr. Bidyut Kalita Mr. Jishu Biswas
Instrument Used	VOC Analyser, VOC-700  Make: ENDEE Engineers, Mumbai

ND: Not Detected



Checked By: Bivash Mahanta, ENVIROCON

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### ENVIRONMENTAL STATEMENT FORM-V (See rule 14)

Environmental Statement for the financial year ending with 31st March, 2016

#### PART-A

i. Name and address of the owner/occupier of the industry operation or proces:

Mr.Ratul Bordoloi, Managing Director, Assam Petro-Chemicals Ltd., Namrup, P.O.: Parbatpur, Dist.: Dibrugarh (Assam).

ii. Industry category Primary-(STC Code) Secondary- (STC Code):

Red category.

- iii. Production category Units Red.
- iv. Year of establishment: 1976.
- v. Date of the last environmental statement submitted: Environmental

Clearance (EC) received on 19 May, 2014 vide letter No. F.No.J-11011/469/2011-IA II (I).

### PART-B

Water and Raw Material Consumption:

i. Water consumption in m³/d for (for existing/proposed)

Process

: 645/1200.

Cooling

: 793/39600.

Domestic

: 1821.

# For Existing plant:

Name of Products	Process water consumption per unit of products		
	During the previous year	During the current financial year	
1. Methanol	1. 9.42 m <sup>3</sup> /M.T.	1. 8.52 m <sup>3</sup> /M.T.	
2. Formalin	2. 6.97 m <sup>3</sup> /M.T.	2. 6.74m <sup>3</sup> /M.T.	
	To oppose the second of the se		

# For Proposed plant:

Name of Products	Process water consur	nption per unit of
	During the previous	During the current financial year
1. Methanol	Not Applicable	Not Applicable
2. Acetic Acid		11

# ii. Raw material consumption

# For Existing plant:

Name of raw materials*	Name of Products	Consumption of raw material per uni	
		During the previous financial year	During the current financial year
1.Natural Gas (NG)		1. 1141 NM <sup>3</sup>	1. 1156 NM <sup>3</sup>
	Methanol/Formalin		
2. Electricity		2. 457 KWH	2. 434 KWH

# For Proposed plant:

Name of raw materials*	Name of Products	Consumption of raw material per unit output	
		During the previous financial year	During the current financial year
1.Natural Gas (NG)			
2. Electricity	Methanol/Acetic Acid	Not Applicable	Not Applicable

\* Industry may use codes if disclosing details of raw material would violate contractual obligations, otherwise all industries have to name the raw materials used.

## PART-C

# Pollution discharged to environment/unit of output (Parameteras specified in the consent issued)

For Existing plant:

Pollutants	Quantity of Pollutants discharged (mass/day)	Concentration of Pollutants discharged (mass/volume)	Percentage variation prescribed standards reasons.	of from with
(a) Water		As given in Annexure I	Nil	
(b) Air		As given in Annexure I	Nil	,

For Proposed plant:

discharged (mass/day)	Concentration of Pollutants discharged (mass/volume)	Percentage of variation from prescribed standards with reasons.
00		
CO CO	Not Applicable	Not Applicable
	(mass/day)	(mass/day) discharged (mass/volume)

# PART-D

# HAZARDOUS WASTES

(as specified under Hazardous Wastes (Management & Handling Rules, 1989).

For Existing plant:

Hazardous Wastes	Total Quantity (Kg)	
	During the previous financial year	During the current financial year
1. From Process	1. 1.6 MT	1. 1.6 MT
2. From Pollution Control Facilities	2. Not applicable.	2. Not applicable.

# For Proposed plant:

Hazardous Wastes	Total Quantity (Kg)	
	During the previous financial year	During the current financial year
From Process     From Pollution Control Facilities	Not Applicable	Not Applicable

### SOLID WASTES:

### PART - E

For Existing plant:

Solid Wastes	Total Quantity (Kg)	
	During the previous financial year	During the current financial year
a. From process		
	Nil	Nil
b. From Pollution Control Facility	Nil	Nil
c. Quantity recycled or re- utilised within the unit.	Nil	Nil

## For Proposed plant:

Solid Wastes	Total Quantity (Kg)	
	During the previous financial year	During the current financial year
a. From process  b. From Pollution Control Facility	Not Applicable	Not Applicable
c. Quantity recycled or re- utilised within the unit.		

### PART - F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

As given in Annexure -III (for Existing plant). Not applicable (for Proposed plant).

### PART-G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

## PART - H

Additional measures/investment proposal for environmental protection including abatement of pollution.

Budgetary allocation for Environmental Management and pollution control systems for the proposed Integrated project is Rs. 9 crores as capital cost.

### PART -I

# MISCELLANEOUS:

Any other particulars In respect of environmental protection and abatement of pollution.